

TECHNICAL DATA SHEET

XTHANE TPU 98A00



Product Feature :

XTHANE 98A00 is a poliester thermoplastic polyurethane elastomer. It has good good mechanical properties, good heat resistance, humidity resistance, and excellent flexibility under very low temperature. It is both an injection and extrusion molding grade for high end products.

Applications:

Wire & cable, high pressure oil tubes, conveyor belts, shoes, seals, screen packs.

Typical Properties	Test Method	Units	Typical values*
Form	N/A	-	Granules
Color	N/A	-	Transparent
Hardness	ASTM D-2240	Shore A	98
Gravity	ASTM D-792	g/cm ³	1.18
100% Modulus of elasticity	ASTM D412	MPa	13
Tensile Stress	ASTM D-412	MPa	37
Tear Strength	ASTM D-624	N/mm	153
Ultimate Elongation	ASTM D-412	%	650
DIN Abrasion	DIN 53516	mm ³	30
Yellow Index	ASTM E313	--	6
Haze 2 mm	ASTM D 1003	%	4

* All these physical properties are based on injection molded samples, which are conditioned at 23 °C/50% for 24h. Above values are typical values and should not be used as specifications.

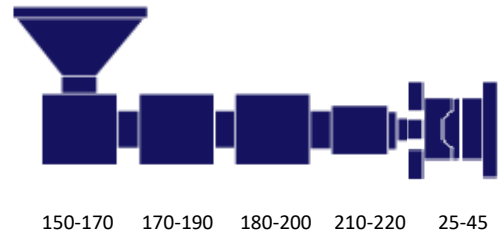
Processing Notes:

- A、Drying is recommended to dry for 3 - 5 hours at 80 degrees centigrade.
- B、Cleaning the screw and die with PP or PE before and after processing.
- C、The gate and runner can be recycled, but less than 15%.
- D、PE/EVA base color masterbatch is better for coloring.

Processing Guidelines :

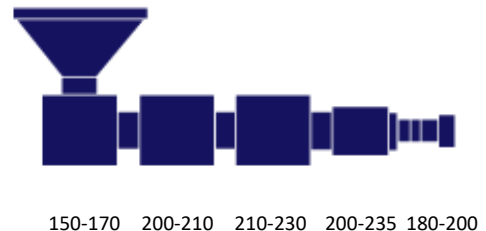
Injection Moulding Guidelines

- Mold Shrinkage: 0.015 ~ 0.025 inch/inch
- Injection Speed: Medium - Fast
- Injection Pressure: Medium - Fast
- Back Pressure: Low - Medium
- Holding Pressure: Sufficient to pack the mould
- Cooling: Can be demoulded when parts have sufficiently cooled



Extrusion Guidelines

- L/D Ration: 20:1 - 25:1
- Compression Ratio: 2.5 - 3.0
- Breaker Plate/Screen: Both should be used
- Draw Down: 5 - 10%
- Cooling: Cold water bath



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